

SUMOCHAM IQ

HCP-IQ SUMOCHAM Drilling Heads

ISCAR is expanding the **SUMOCHAM** drilling head options, by introducing a revolutionary drilling head geometry that features concave cutting edges which substantially enhance the self-centering capability of the drill.

The new **HCP-IQ** drilling heads enable using long drills up to 12xD without the need for a pilot hole operation.

The new drilling heads are available from 0.315" to 1.020" in 0.004" increments.

By eliminating the need for a pilot hole, the new drilling heads shorten machining cycle time and the number of tools required for the drilling operation.

This can provide a substantial cost reduction.

Use Promo Code:
ATOMQ

Purchase

1 SUMOCHAM drill body 8XD or 12XD

Receive

2 corresponding HCP heads of the same diameter

FREE OF CHARGE



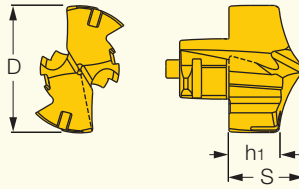
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iscar

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Valid from August 15 until December 19th. 2014

HCP-IQ

Exchangeable DCN Drill Self-Centering Heads,
for Alloy and Stainless Steel and Cast Iron



Designation	Dimensions					IC908
	D	S	h ₁	R	Po. Size	
HCP 0315-IQ	.315	.213	.142	.020	8.0	●
HCP 0335-IQ	.335	.213	.142	.020	8.0	●
HCP 0354-IQ	.354	.228	.150	.020	9.0	●
HCP 0374-IQ	.374	.228	.150	.020	9.0	●
HCP 0394-IQ	.394	.244	.150	.020	10.0	●
HCP 0413-IQ	.413	.244	.150	.020	10.0	●
HCP 0433-IQ	.433	.260	.157	.020	11.0	●
HCP 0453-IQ	.453	.260	.157	.020	11.0	●
HCP 0472-IQ	.472	.276	.154	.039	12.0	●
HCP 0492-IQ	.492	.276	.154	.039	12.0	●
HCP 0512-IQ	.512	.299	.169	.039	13.0	●
HCP 0531-IQ	.531	.299	.169	.039	13.0	●
HCP 0551-IQ	.551	.321	.189	.039	14.0	●
HCP 0571-IQ	.571	.321	.189	.039	14.0	●
HCP 0591-IQ	.591	.344	.209	.039	15.0	●
HCP 0610-IQ	.610	.344	.209	.039	15.0	●
HCP 0630-IQ	.630	.366	.220	.039	16.0	●
HCP 0650-IQ	.650	.366	.220	.039	16.0	●
HCP 0669-IQ	.669	.390	.232	.039	17.0	●
HCP 0689-IQ	.689	.390	.232	.039	17.0	●
HCP 0709-IQ	.709	.413	.256	.039	18.0	●
HCP 0728-IQ	.728	.413	.256	.039	18.0	●
HCP 0748-IQ	.748	.433	.268	.039	19.0	●
HCP 0756-IQ	.756	.433	.268	.039	19.0	●
HCP 0760-IQ	.760	.433	.268	.039	19.0	●
HCP 0768-IQ	.768	.433	.268	.039	19.0	●
HCP 0787-IQ	.787	.457	.280	.039	20.0	●
HCP 0807-IQ	.807	.457	.280	.039	20.0	●
HCP 0827-IQ	.827	.480	.299	.039	21.0	●
HCP 0846-IQ	.846	.480	.299	.039	21.0	●
HCP 0866-IQ	.866	.502	.311	.039	22.0	●
HCP 0886-IQ	.886	.502	.311	.039	22.0	●
HCP 0906-IQ	.906	.525	.327	.039	23.0	●
HCP 0925-IQ	.925	.525	.327	.039	23.0	●
HCP 0945-IQ	.945	.547	.346	.039	24.0	●
HCP 0965-IQ	.965	.547	.346	.039	24.0	●
HCP 0984-IQ	.984	.571	.354	.039	25.0	●
HCP 1004-IQ	1.004	.571	.354	.039	25.0	●
HCP 1012-IQ	1.012	.571	.354	.039	25.0	●